

ABSTRACT

The method includes in succession a first step of assembling a power unit P into a sub-frame SF in the almost same attitude as in a mounted state on a car body frame F by interposing a torque rod 67 and at least two on-board mounts 71, 81 between the power unit P and the sub-frame SF, a second step of attaching the sub-frame SF on which the power unit P is mounted to the car body frame F, and a third step of supporting the power unit P via a power source side mount 16 and a speed reducer side mount 17 on the car body frame F.